

Date: Monday, 4/24/2006 10:26:19 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HARNESS ASSEMBLY
Job Number	: 26777		
Estimate Number	: 10487		
P.O. Number	: N/A	Part Number	: D3446041
This Issue	: 4/24/2006 S.O. No. : N/A	Drawing Number	: D3446 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: B
Previous Run	: 25598	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 5/15/2006 Qty: 101 Um: Each
Checked & Approved By	: <u>06.04.24</u>		
Comment	: Est. A 05.09.01 New issue KJ/JLM Est Rev:B As per Rev B 06-03-10 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 1073

Fabricate as per Dwg D3446

P/N: 14-1300B0B1B0030-01SSP

Possible Supplier: Schroth Safety Products

Material release note is required

C 2006/04/25 (101)

2.0	141300B0B1B003001SSP	Harness Assembly
-----	----------------------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 101.0000 Each(s)

Harness Assembly

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

06/17/26 (101)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST179 & ST180

AP 06/05/30 (101)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 26/05/31
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 4/24/2006 10:26:19 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 26777

Part Number: D3446041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

~~101~~ 06/05/31 (101)

Job Completion



W 06-05-31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

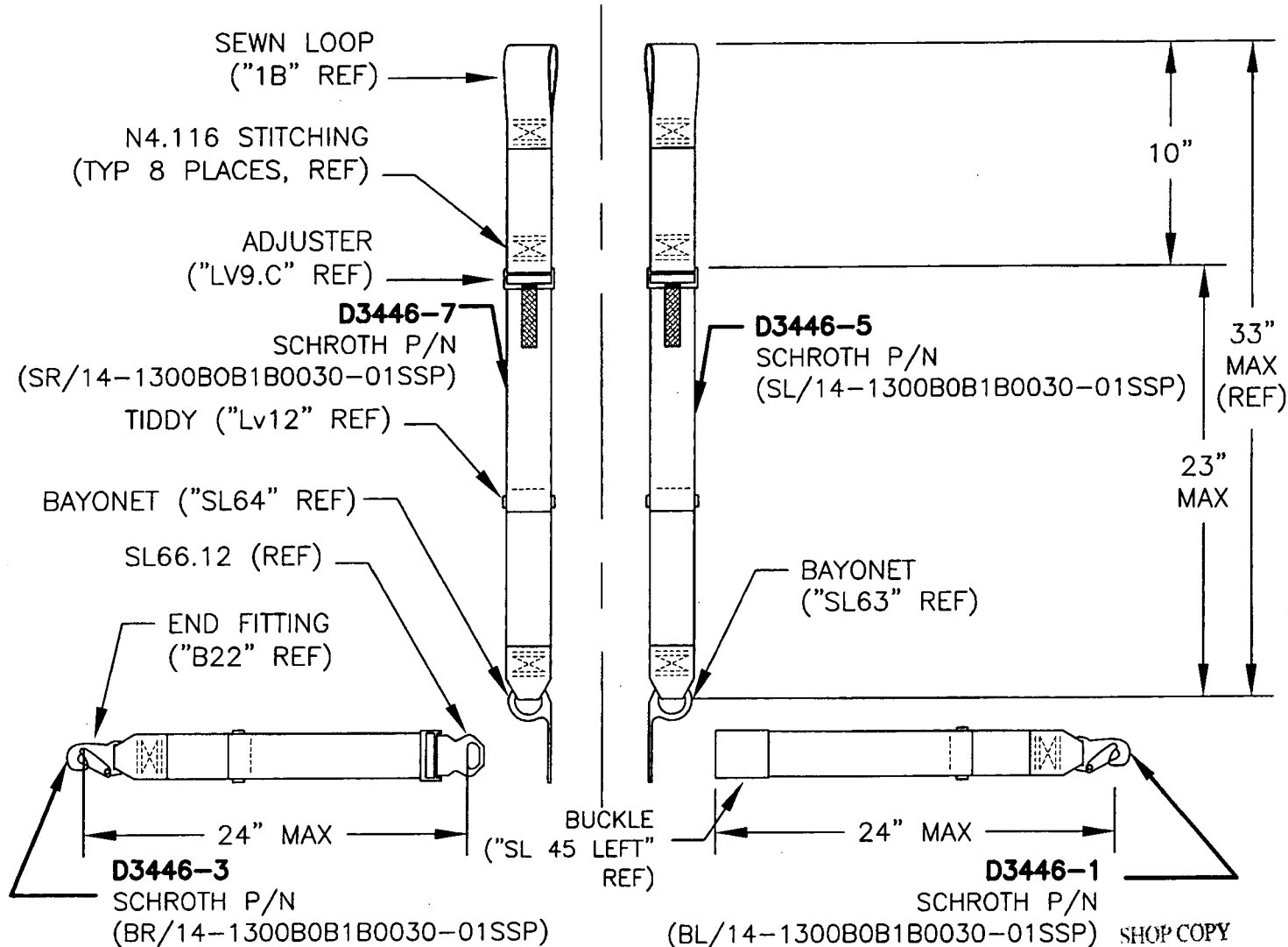
NOTE: Date & initial all entries

DART

DESIGN UP	DRAWN BY UP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3446	REV. B SHEET 1 OF 3
DATE 06.01.16		TITLE HARNESS ASSEMBLY	SCALE NTS
A	05.08.19	NEW ISSUE	
B	06.01.16	ADD -045	

RELEASED
06.01.16
per ECN 782

SPECIFICATION CONTROL DRAWING



D3446-041 HARNESS ASSEMBLY

- 1) DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER. TO MEET THE REQUIREMENTS OF TSO-C114. LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS: SUBJECT TO AMENDMENT "DART AEROSPACE LTD. P/N D3446-041". USE LAMINATED TAGS. WITHOUT NOTICE
- 2) PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
P/N: 14-1300B0B1B0030-01SSP
- SHOP COPY
RETURN TO
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UNCONTROLLED COPY
WORK ORDER
NO. 26772

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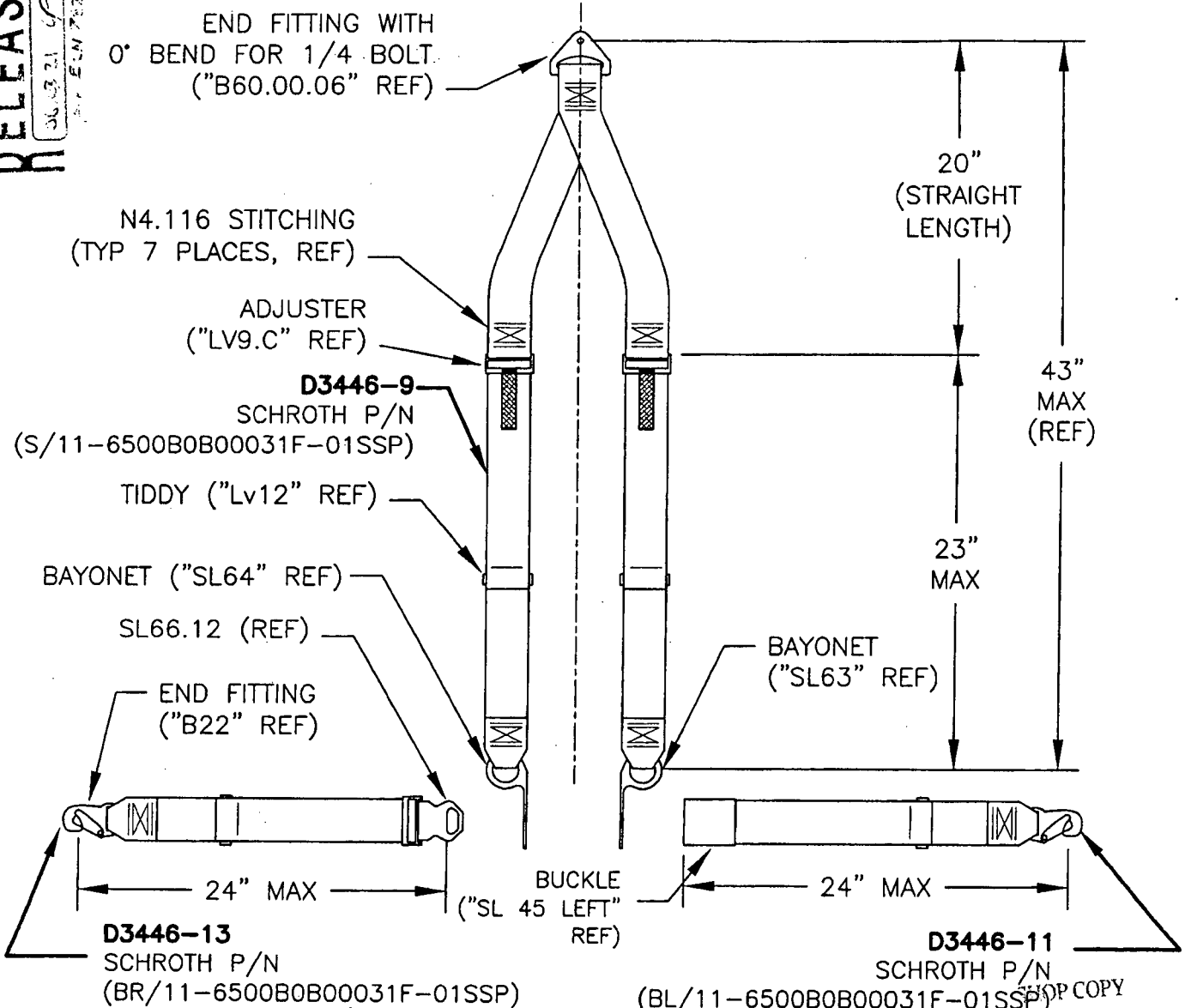
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DART

DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3446	REV. B SHEET 2 OF 3
DATE 06.01.16	TITLE HARNES ASSEMBLY		SCALE NTS

RELEASED
36.03.21 CP
15.1.16.17.2

SPECIFICATION CONTROL DRAWING



D3446-043 HARNESS ASSEMBLY

- 1) DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER, TO MEET THE REQUIREMENTS OF TSO-C114 LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3446-043". USE LAMINATED TAGS.
- 2) PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
P/N: 11-6500B0B00031F-01SSP

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WITHOUT NOTICE
WORK ORDER
NO. 26777

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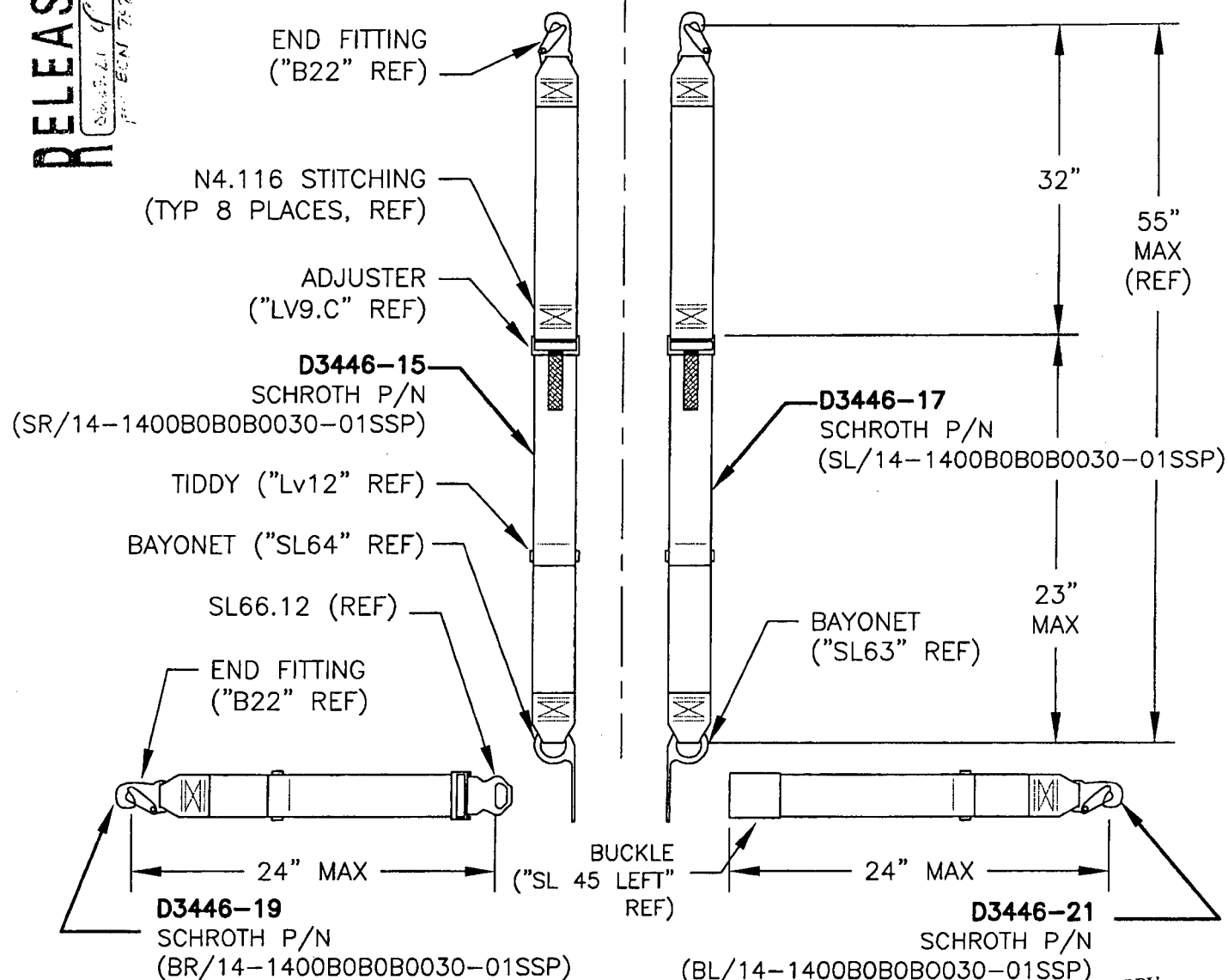
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DART

DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D3446
DATE	06.01.16	TITLE	HARNESS ASSEMBLY	REV. B SHEET 3 OF 3
				SCALE NTS

RELEASED
Date: 21/09/16
For: ECU 7:2

SPECIFICATION CONTROL DRAWING



D3446-045 HARNESS ASSEMBLY

1) DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER TO MEET THE REQUIREMENTS OF TSO-C114

LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3446-045". USE LAMINATED TAGS. WITHOUT NOTICE

2) PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
P/N: 14-1400B0B0B0030-01SSP

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SUBJECT TO AMENDMENT

WORK ORDER
NO. 26777

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Packing Slip

526

SCHROTH®
SAFETY PRODUCTS

Schroth Safety Products Corp.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

usa@schroth.com

Bill To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

Ship To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

5/24/2006

Phone: 613-632-3336 Fax: 613-632-4443

**Order-
Line**

Description

Qty

DAR06007-1 14-1300B0B1B0030-01SSP restraint,4- 101 ea
pt,dart,loop-on,snap-on,601black

Dart Aerospace Ltd, 613-632-3336

P/N: D3446-041

Aircraft SN: Dart

PO: PO00001073

Notes: DAR06007

Ship Via: Fed-Ex

FOB:

1. Approving National Aviation Authority/Country: FAA/UNITED STATES		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: DAR06007-1	
4. Organization Name and Address: PT 1662CE Schroth Safety Products, Corp. 1371 S.W. 8 th St. Unit 8-A. Pompano Beach Fl, 33069						5. Work Order/Contract/Invoice Number: DAR06007-1	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	Restraint, 4-pt., Dart, loop-on, snap-on, 601 black	14-1300B0B1B0030-01 SSP	"TSO Article N/A"	101	Date Mfg.: 04/06	NEW	

13. Remarks:

EXPORT TO CANADA

Handwritten: *U-0529*
END

14. Certifies the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13.		19. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13 Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.	
15. Authorized Signature: <i>[Signature]</i>	16. Approval/Authorization No.: DMIR-511304-CE	20. Authorized Signature:	21. Approval/Certificate No.:
17. Name (Typed or Printed): Anthony B. LaPointe	18. Date (m/d/y): 5/24/06	22. Name (Typed or Printed):	23. Date (m/d/y):

User/Installer Responsibilities

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.

SCHROTH Safety Products Corp.
MATERIAL ACCEPTANCE TAG

Part Number:	14-1300B0B1B0030-01SSP	Quantity:	101
Serial Number:	04/06		
Part Description:	restraint, 4-pt, dnf, loop-on, snap-on, 601 black		
P.O./W.O. #	DAR06007-1		
Vendor/Shop:	SHOP: SEW		
Inspector:	OLHUA	Approval	SSPC QC 007
Date:	5/24/06		

Form FQA 2000-3 Rev IR 11/00

SCHROTH Safety Products Corp.
MATERIAL ACCEPTANCE TAG

Part Number:	14-1300B0B1B0030-01SSP	Quantity:	101
Serial Number:	04/06		
Part Description:	restraint, 4-pt, dart, loop-on, snap-on, 601black		
P.O./W.O. #	DAR06007-1		
Vendor/Shop:	SHOP: SEW		
Inspector:	OCHUA	Approval	SSPC QC 007
Date:	5/24/06		

Form FQA 2000-3 Rev IR 11/00